

Work Order ID 84894

May-29-12 2:47:51 PM

84894

Page 1

Item ID: D209-669-043

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Replacement Skidtube

Stop ***NS2***Start Date: 29/05/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 16/07/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: MLJDate: 12/05/12 Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
100 *100*	DOCUMENT CONTROL DC Document Control	0.00							<u>N/A</u>
110 *110* Skidtubes Skidtubes	Skidtubes Memo - Inspect mat'l D2500-1-190 for damage - Drill pilot holes using drill jig DT8149, DT8711-2 & DT8711-3 (Do not use cutting fluid) - Open holes to 0.500" as per Dwg D2906 without cutting fluid - Deburr and blow out all chips from - Acid etch and Alodine tube per QSI 005 4.1	0.00							<u>003 per EN12599</u> <u>w</u>
									<u>SAD 12/06/08</u> <u>DMK 12-6-11</u>

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Start

NS1

Revision ID:

Item Name: Replacement Skidtube

Stop

NS2

Start Date: 29/05/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 16/07/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC3- Inspect Part Finish

0.00

(1)

SAD 12-06-11

120

QC

Quality Control

130

Skidtubes

0.00

1

CF 12-6-11

130

Skidtubes

Memo

0.00

Skidtubes

-Bond web in place per QSI 015. Allow 12 Hrs. cure time before cutting
Pick:

Qty Part Number Description Batch

A/R Sikaflex-291 M121409

Sikaflex expire date: 13-4-12

Start Time: 12:00 Date: 12-6-11

Fin Time: 1:00 Date: 12-07-04

pick:

Qty P/N description

1 D2926-3 Web

B/N

B84950

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approvals Chief Eng/ Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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Cust Item ID:

Required Date: 16/07/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	*NR1*
	QC:	Date:	SPC (Y/N):	Date:		Stop	*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140 *140* CNC Bend I	BENDING MACHINE - CROSSTUBES	0.00							<i>DDP</i> 12-6-13
CNC Delta 100 Bender	Memo	0.00							<i>DDP</i> 12-6-13
	1-Bend as per program COB43FWD & COBRAFT on CNC Bender and Folio FT								
	2-Cut tubes as per Dwg. D2906								
150 *150* Skidtubes	Skidtubes	0.00							<i>CF</i> 12-6-14
Skidtubes	Memo	0.00							<i>CF</i> 12-6-14
Skidtubes	-Deburr ends and remove marks from bending								
	- Insert D4202-I-spacer, swage as per QSI002 and trim/ grind flush per QSI002 and dwg. Hold x-bolt with DT9701 Use tube expander 1/2 x17G to start expansion and finish with 1/2 x 18G to achieve dwg dimention.								
160 *160* QC	QC5- Inspect part completeness to step on W/O	0.00							<i>PTO</i> 12-6-14
Quality Control	Memo	0.00							

WO: 84894

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Skid tubes
CL Inspection

Part No: D209-669-043 PAR #: _____ Fault Category: Skid tubes NCR: Yes No DQA: Date: 12/07/24
 Resolution: _____ Disposition: Reserve QA: N/C Closed: Date: 12/7/24

WORK ORDER NON-CONFORMANCE (NCR)								
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
12-6-18	150	Found atings - x-bolt Spacers were cracked RC; annealed x-bolt Spacers were T-6, should have been T4. Fissed atings.	U 12/06/18	Remove 19 x-bolt Spacers (T6) and replace with T4	12-6-18	SAD 12-08-18	JP 12/6/18 VS/14N	PL 12/7/24

NOTE: Date & initial all entries

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Item Name: Replacement Skidtube

Stop

NS2

Start Date: 29/05/2012 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 16/07/2012 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

170

170

Skidtubes

Large Fab

0.00

0.00

Skidtubes

Memo

-Drill holes for wearplates using DT8217 Open holes to 19/64", adjust stopper
not to hit web. Deburr

-Drill pilot holes for aft & fwd cap using DT8215 open holes to #6" Deburr

-Drill pilot holes for Tow ring using DT8091-3 , open to .640" and Deburr

190

QC5- Inspect part completeness to step on W/O

0.00

190

QC

Quality Control

Memo

0.00

5/20/05

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NS2Start Date: 29/05/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 16/07/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	*NR1*
	QC:	Date:	SPC (Y/N):	Date:		Stop	*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
200 *200* HandFinish	Pressure Wash per QSI005 4.3 Hand Finishing	0.00							1 ✓ 12/07/05

210 *210* Powdercoat	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum Hand Finishing	0.00							MK 12/07/05
	Memo START TIME: <u>10:00</u> OVEN TEMPERATURE: <u>320° F</u> FINISH TIME: <u>10:30</u>	0.00							

220 *220* QC	QC3- Inspect Part Finish Quality Control	0.00							1 ✓ ②/07/05 12/07/05
	Memo	0.00							

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Setup

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Item Name: Replacement Skidtube

Stop

NS2Start Date: 29/05/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 16/07/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan:

Date: _____ Tooling:

Date: _____

Run Start

NR1

QC:

Date: _____ SPC (Y/N):

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

240

QC5- Inspect part completeness to step on W/O

0.00

240

QC

Quality Control

Memo

0.00

S10/09

250

250

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD209-669-043

Location: PPPPPP Rev: 8/9/1712/12/2017

260

QC21- Final Inspection - Work Order Release

0.00

260

QC

Quality Control

Memo

0.00

12/12/2017mf12-07-23

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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84894
D209-669-043

Parent Item: D209-669-043

Parent Item Name: Replacement Skidtube

Start Date: 29/05/2012

Required Date: 16/07/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: new IPP 08.02.13 LL, verified by: DD
IPP Rev:B remove DT # in seq140 DD 10.03.10 Verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4202-1		Manufactured	No		B84763		Each	81.0000		19		DC 12/07/04	
D4202-1 Spacer				B83263					** (19)	19		CF 12-6-14	
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				LG			5						
				77727			5						
				LG002			76						
				78806			6						
				79810			70						
D2500-1-190		Manufactured	No			110	Each	91.0000		1	1		
D2500-1-190 Ext'n - 'I' Beam Tube 4"									**			SAO 12-08-08	
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				HALL			91						
				74777			14						
				80061			77						
D2926-3		Manufactured	No		B84950		110	Each	0.0000	1		(1)	
D2926-3 Web									**			CF 12-6-11	
D2855		Manufactured	No			230	Each	21.0000		2	2		
D2855 Cap									**			2 (2)	12/07/05
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				FP002			21						
				65519			2						
				73347			16						
				75074			3						

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

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Work Order ID: 84894

Parent Item: D209-669-043

Parent Item Name: Replacement Skidtube

84894
D209-669-043

Start Date: 29/05/2012

Required Date: 16/07/2012

Start Qty: 1.00

Required Qty: 1.00

AN3-5A

Purchased

No

230

Each

1.090.000

4

4

**

4

(20)

12/07/05

AN3-5A

Bolt

~~AN3-5A~~

Location	Loc Qty	Loc Code
ST350	1090	
115371	46	
117423	124	
118626	31	
119355	200	
120187	500	
121185	189	

AN960JD10L

NAS1149D0332J Purchased

No

230

Each

0.0000

4

4

**

4

(20)

AN960JD10L

Washer

ALS7-1032-130

Purchased

No

230

Each

2,136.000

44

44

**

44

(20)

ALS7-1032-130

Insert

~~ALS7-1032-130~~

Location	Loc Qty	Loc Code
ST280	51	
117717	27	
118966	22	
119775	2	
ST282	2085	
119530	73	
120181	12	
121444	2000	

121269✓

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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84894
D209-669-043

Parent Item: D209-669-043

Parent Item Name: Replacement Skidtube

Start Date: 29/05/2012

Required Date: 16/07/2012

AN3C4A
AN3C4A
BOLTPurchased No 230 Each 1,458.000 44 44
** 44

(2P) 12/07/05

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST350	1458	
120187	57	
120521	28	
120769	38	
121205 ✓	1000	
121556	335	

AN960C10L R NAS1149C0332 Purchased No 230 Each 0.0000 44 44

***AN960C10I ***
washerD2594-3
D2594-3
O-Ring, 205 Skidtube

122063 ✓ ** 44 (2P) 12/07/05

Manufactured No 230 Each 2,418.000 14 14

** 14 (2P) 12/07/05

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FP001	2418	
65518	41	
79496	984	
79573	50	
79755 ✓	1343	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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84894
D209-669-043

Parent Item: D209-669-043

Parent Item Name: Replacement Skidtube

Start Date: 29/05/2012

Required Date: 16/07/2012

Start Qty: 1.00

Required Qty: 1.00

D2594-1

Manufactured No

230

Each

311.0000

14

14

**

14

(20)

12/07/05

D2594-1

Plug, 205 Skidtube

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FP001	98	
73401	30	
74442	18	
79495	50	

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FP-A	213	
73401	0	
78590 ✓	213	

D3564-9

Manufactured No

230

Each

22.0000

1

1

**

1

(20)

12/07/05

D3564-9

Wearshoe

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	4	
76950	4	
FP001	18	
67590	4	
69943	1	
82255 ✓	13	

D3564-11

Manufactured No

230

Each

8.0000

1

1

**

1

(20)

12/07/05

D3564-11

Wearshoe

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	4	
77056	4	
FP001	4	
80341	4	

84871 ✓

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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84894
D209-669-043

Start Date: 29/05/2012

Start Qty: 1.00

Required Date: 16/07/2012

Required Qty: 1.00

D3564-5

	Manufactured	No	230	Each	13.0000	1	1	**	1	(2P)	12/07/05
--	--------------	----	-----	------	---------	---	---	----	---	------	----------

D3564-5

Wearshoe

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	2	
34806	2	
FP001	11	
77609	3	
82254 ✓	8	

D3566-1

	Manufactured	No	230	Each	31.0000	2	2	**	2	(2P)	12/07/05
--	--------------	----	-----	------	---------	---	---	----	---	------	----------

D3566-1

Gasket

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FP	-22	
81619	10	
FP002	53	
68924	2	
80919	3	
83898 ✓	16	

D3566-5

	Manufactured	No	230	Each	21.0000	1	1	**	1	(2P)	12/07/05
--	--------------	----	-----	------	---------	---	---	----	---	------	----------

D3566-5

Gasket

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FP	12	
82275 ✓	12	
FP002	9	
80374	3	
82274	6	

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

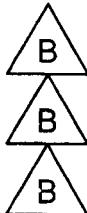
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

QTY -041	QTY -043	Part Number	Description
X		D2906-041	SKIDTUBE ASSEMBLY
	X	D2906-043	SKIDTUBE ASSEMBLY
1	1	D2500-1-190	EXTRUSION
22	19	D2579	CROSS BOLT SPACER
12	14	D2594-1	PLUG
12	14	D2594-3	O-RING
2	2	D2855	AFT CAP
1		D2926-1	WEB
	1	D2926-3	WEB
1	1	D3564-9	WEARSHOE (REPLACES D2577-1)
1	1	D3564-11	WEARSHOE (REPLACES D2577-3)
1	1	D3564-5	WEARSHOE (REPLACES D2577-5)
1		D3564-15	WEARSHOE
2	2	D3566-1	GASKET
1	1	D3566-5	GASKET
1		D3566-15	GASKET
50	44	ALS7-1032-130 or AKS7-1032-130 or AKS4-1032-130 or ALS4-1032-130	INSERT
50	44	AN3C4A	BOLT
4	4	AN3-5A	BOLT
50	44	AN960C10L	WASHER
4	4	AN960JD10L	WASHER



GENERAL NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 2) LENGTH OF D2500-1 EXTRUSION BEFORE BENDING = 190 INCHES.
- 3) INSERT D2926-1/-3 WEB TO LOCATION SHOWN OFF AFT END OF SKIDTUBE AND BOND WEB INTO OUTER TUBE WITH NON-STRUCTURAL SIKAFLEX-241/291 ADHESIVE PER DART QSI 015 BEFORE BENDING. ENSURE HOLES LINE-UP.
- 4) BEND AS A SMOOTH RADIUS STARTING WITH A MAXIMUM CENTERLINE RADIUS OF 60 AND ENDING WITH A MINIMUM RADIUS OF 30. A MAXIMUM REDUCTION OF 0.200 IN DIAMETER IS ALLOWABLE IN THE BENT PORTION OF THE TUBE.
- 5) BEND AS A SMOOTH RADIUS STARTING WITH A MAXIMUM CENTERLINE RADIUS OF 60 AND ENDING WITH A MINIMUM RADIUS OF 30. A MAXIMUM REDUCTION OF 0.200 IN DIAMETER IS ALLOWABLE IN THE BENT PORTION OF THE TUBE.
- 6) USE DART DRILL TEMPLATE DT2906-041T1 (D2906-041) OR DT2906-043T1 (D2906-043) TO LOCATE AND DRILL Ø0.297 HOLES FOR WEARSHOE INSERTS. INSTALL ALS7-1032-130 PER SECTION C-C AFTER FINISH. INSTALL AN3C4A BOLTS AND AN960C10L WASHERS WITH SIKAFLEX-241/291.
- 7) WELDING TO BE DONE PER DART QSI 004.
- 8) FINISH:
ACID ETCH, ALODINE PER DART QSI 005 4.1 PRIOR TO INSERTING D2926-1/-3 WEB. POWDER COAT ASSEMBLY WHITE (REF 4.3.5.1) PER DART QSI 005 4.3 BLACK ANTI-SKID PAINT AS INDICATED PER DART QSI 005 4.4
- 9) INSERT D2594-1 PLUG C/W D2594-3 O-RING IN HOLES MARKED 'P' (BOTH SIDES OF TUBE) AFTER FINISH (12 PLACES).
- 10) ALL DIMENSIONS ARE IN INCHES.

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NO. 84894 MLJ
12/05/29

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07.09.04 off

B	UPDATE DRAWING FORMAT; RE-ORGANIZE; ADD STAINLESS STEEL WEARPLATES AND GASKETS CHANGE WEARPLATE HARDWARE TO SS; PG 1: ADD NOTE 10; PG 2 C7: REMOVE AFT Ø0.640 HOLE FROM -041; PG 3 C3: CORRECTED -043 CAP P/N; PG 3 D7: 38 PLACES WAS 44 PLACES;	CB	07.08.21
A	NEW ISSUE	CP	04.06.22
REV.	DESCRIPTION	BY	DATE
DESIGN	97	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CB		
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	SJ	D2906	SHEET 1 OF 3
APPROVED	NP	TITLE	SCALE
DE APPR.	NP	AH-1 (209) SKIDTUBE ASSEMBLY NTS	
DATE	07.08.21	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

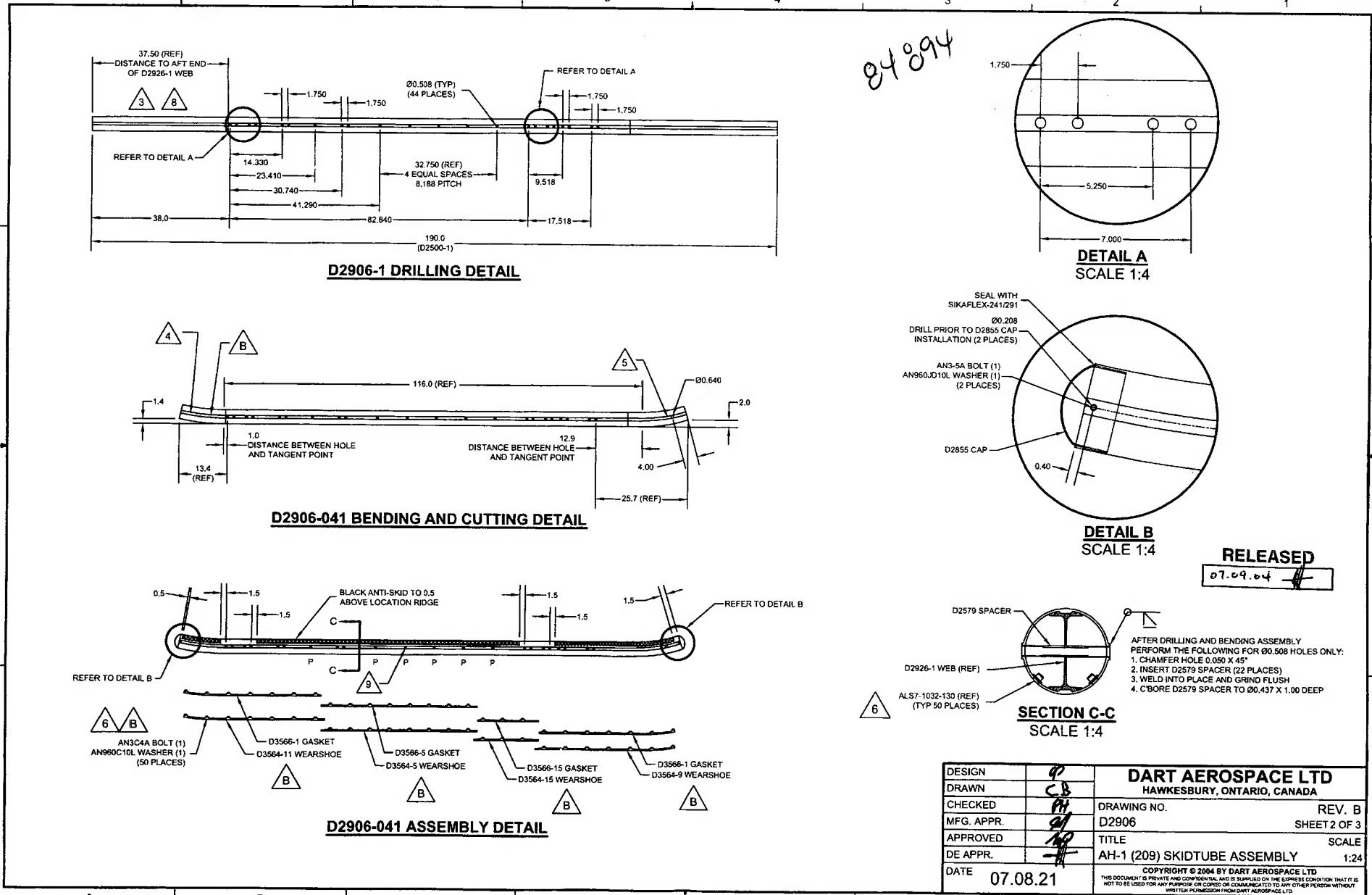
W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



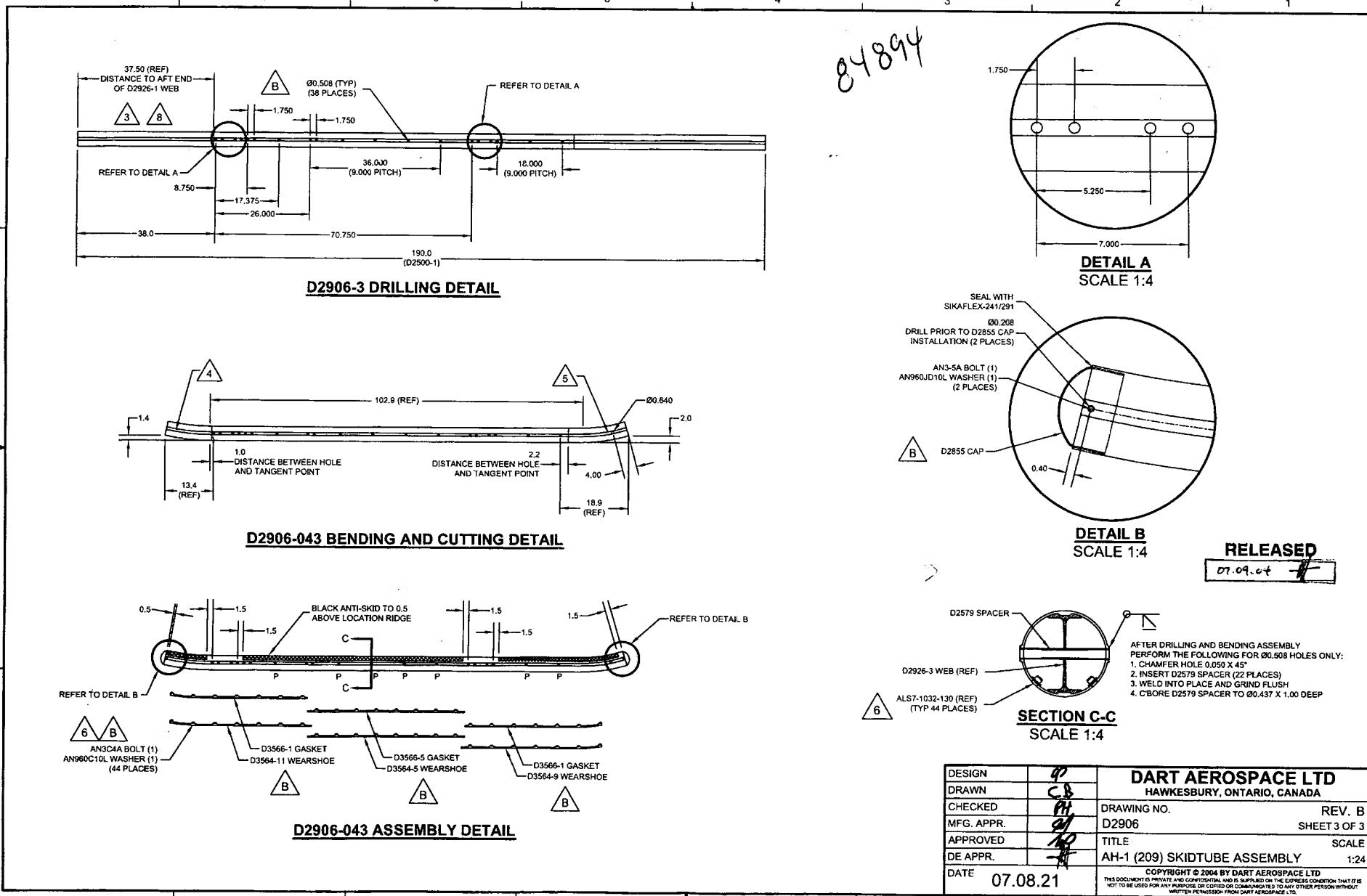
W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



W/O:

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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